

SPLIT

PRELIMINARY ISSUE

Work Order ID 61938-2

Monday, September 13, 2010 8:17:02 AM

Page 1

Item ID: D4172-1

Revision ID: PRELIM

Item Name: Supporting Plate

Start Date: 9/10/2010 Start Qty: 3.00

Required Date: 9/17/2010 Req'd Qty: 3.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

QC:

PAI

Date: 10-9-13

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4172

PA1

100



Waterjet

FLOW CNC Waterjet

0.00

Memo

0.00

1-Cut as per Dwg

Dwg Rev: *PA1*

Prog Rev: *PA1*

2-Deburr if necessary

10-9-13

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

10-9-13

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Reference:

Approvals: Process Plan:
QC:

Date:
Date:

Tooling:
SPC (Y/N):

Date:
Date:

Run Start
Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Identify as per dwg & Stock Location: *Composite*

0.00

Memo

0.00

241A 10/9/303

1

10/10/04



Packaging
Packaging



QC
Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/10/04
mk
10-10-01

POSITIVE RECALL

EFFECTIVE

AUTH

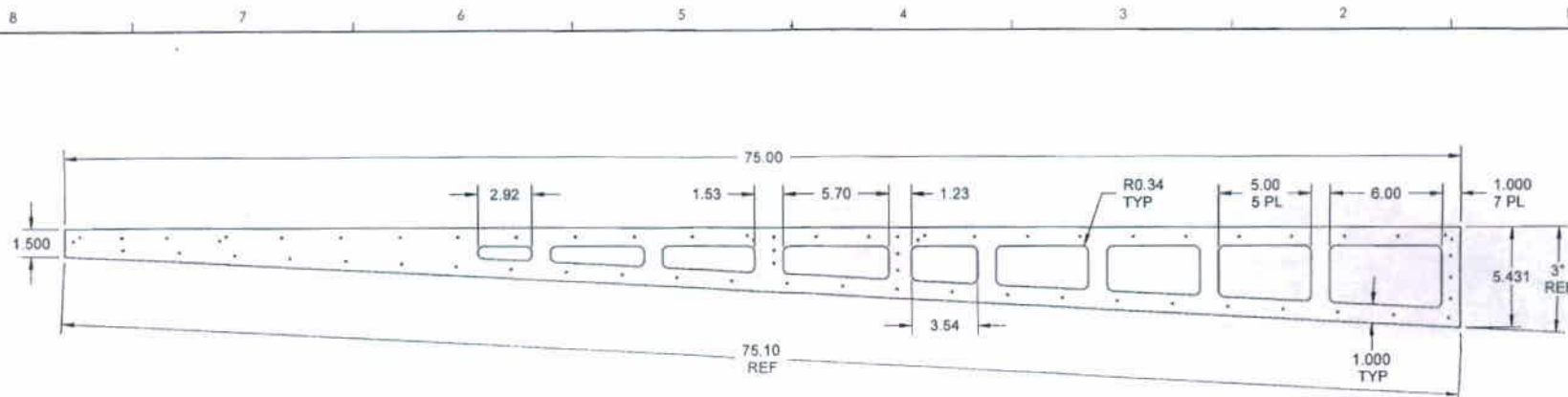
RELEASED

DATE

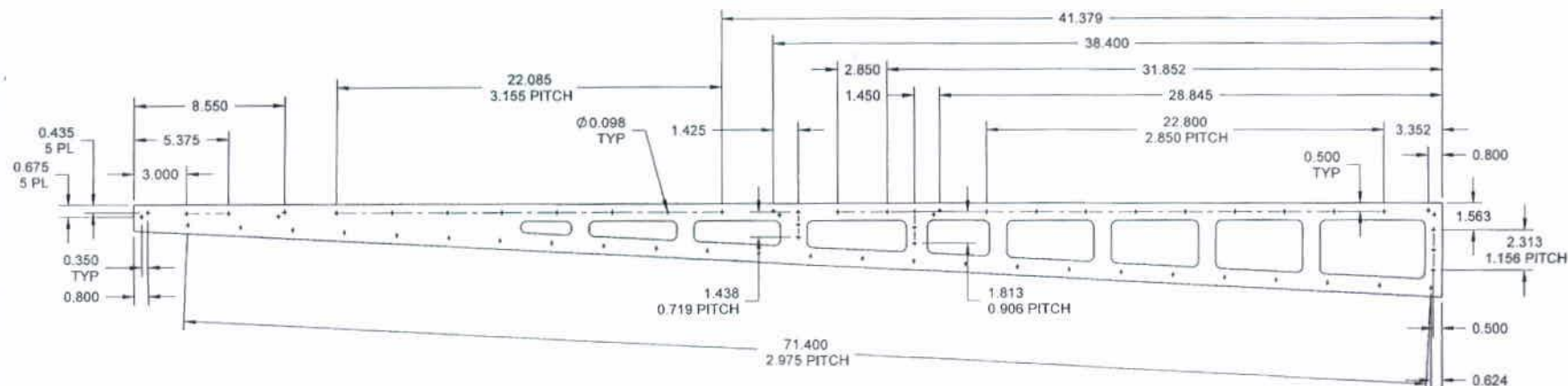
1009-30

Accept

Cust Item ID:
Customer:



D4172-1 SUPPORTING PLATE



SUPPLEMENTAL VIEW

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.125 THICK PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF. DART SPEC. M6061T6S.125
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.78 lbs

W0 61938
W0 62425

RELEASED
2010-09-28

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4172	SHEET 5 OF 7
APPROVED		TITLE	SCALE
DE APPR.		POD MOUNTING FRAME ASSY	NTS
DATE	10.09.15	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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